

15 16

17 18 19

20

Studying the influence of nanoinclusion embedded in nanocomposite alongside a nanofiber is the objective of the present investigation. The analysis is done based on 2D, linear elastic finite element using ANSYS/Mechanical package to explore the impact of the nanoinclusion. Mainly, two assumptions are the major outlines, first whenever the presence of the nanoinclusion is at the longitudinal direction along the side of the nanofiber, whereas the second one is based of being along the transverse direction. The levels of the interfacial normal and shear stresses along the nanofiber are examined. The mechanical properties of the matrix and the nanofiber of the nanocomposite are considered as traditionally well known, while for the nanoinclusion stiffness is takes as 1/100 of the matrix stiffness. Uniaxial tensile stress is the principal stress that applied on the nanocomposite is in the longitudinal direction. Besides the implications of the nanoinclusion has a great influence on the increase in the levels of the interfacial contact stresses along the sides of nanofiber in nanocomposite, which is considered as one of the main reasons of the nanocomposite failure.

Keywords: FEA, Failure, Interfacial, Nanocompoiste, Nanoinclusion, Stresses.

#### 1. INTRODUCTION

Because of their potential applications in nano-scale polymer reinforcement, nanofibers and nanotubes have drawn vast 21 attention from scientists and engineers worldwide in the past years and still being. In particular, the attention on the 22 23 nanofiber reinforced composite, especially the nanofiber reinforced composite using CNF, has resulted in increasing 24 focus to this newly promising material due to its amazing mechanical and electrical properties [1,2], mainly due to their 25 superior stiffness, strength, stiffness, electrical as well as thermal conductivity. Carbon nanotubes have been shown by 26 researches that exhibit extraordinary mechanical properties [3]. Although there has been some variation in the reported 27 levels for the carbon nanotubes mechanical properties, i.e., stiffness, has been shown to be greater than 1 TPa, and the 28 tensile strength exceeds that of steel by over an order of magnitude [4]. The tremendous mechanical properties of carbon 29 nanotubes and other nano reinforcements can be realized only if efficient load transfer exists between the matrix and the 30 reinforcement [5-8]. In some cases the load transfer between nanotubes and the surrounding matrix can be increased by introducing non-bonded interfacial compounds or chemical crosslinks between nanotubes and the matrix [9-12]. The 31 32 stiffness properties of nanocomposites are always higher than those of the pure matrix; however, the final strength of the 33 nanocomposite may or may not exceed the strength of the pure matrix if discontinuous nanofibers/nanotubes (even if they 34 were aligned) are used in nanocomposites [13].

35 Many problems and challenges remain barriers to the development and applications of nanomaterials including 36 the development of techniques to produce nano-scale particles of high quality in sufficient quantities and at a low cost; the

> \* Tel.: +971-3-7135328; fax: +971-3-7135174. E-mail address: w.ahmed@uaeu.ac.ae.

upgrade of the low fracture toughness and poor ductility of nanoscale materials, the assembly of nanocomponents into
 devices and the improvement of the thermal stability of nanostructures[14].

Using nanoparticles of different properties can be used to enhance the properties of the strengthening of a fibre-matrix interface [15], but studying this impact will be helpful using FEA to minimize time and cost. The peeling as well as the shear mode failure of the nanofiber/matrix interface is considered one of the problematic issues due to the presence of the nanovoids and the nanoinclusions during the preparation stages. A uniform dispersion and good wetting of the nanofibers within the matrix of the nanocomposite must be implemented [16] to achieve the desired maximum utilization of the properties of nanofibers.

In general, the local levels of the interfacial stress in nanocomposites would be much higher than that in traditional composites due to well-known high property mismatch between the nanoscale reinforcement and the matrix, since high interfacial stress may lead to interfacial debonding and the final failure of nanocomposites, and this would be contributed to the low failure strains observed in nanocomposites [16,17]. Moreover, the main advantage of using small diameters of nanofibers or nanotubes is an increased interfacial contact area with the matrix, while its shortcoming is a high possibility of initial interfacial defects, which can lead to low failure strain of nanocomposites.

The interfacial stress transfer and possible stress singularities, arising at the interfacial ends of discontinuous nanofibers embedded in a matrix subjected to different loading conditions, the effects of Young's modulus and volume fractions on interfacial stress distributions were investigated using FEA [13] proposing round-ended nanofibers to remove the interfacial singular stresses, which were the caused by highly stiffness mismatch of the nanoscale reinforcement and the matrix. The normal stress induced in the nanofiber through interfacial stress transfer was still less than two times that in the matrix itself, this stress value is far below the high strength of the nanofiber. Therefore, the load transfer efficiency of discontinuous nanofibers or nanotube composites is very low [13].

58 Computational modeling techniques for the determination of mechanical properties of nanocomposites have proven to be 59 very effective [18-25]. Computational modeling of polymer nanocomposite mechanical properties renders the flexibility of 60 efficient parametric study of nanocomposites to facilitate the design and development of nanocomposite structures for 61 engineering applications.

62 As a matter of fact, it has been know that mainly there are three mechanisms of interfacial load transfer, which are: 63 chemical bonding, the weak van der Waals force between the matrix and the reinforcement and the micromechanical 64 interlocking [26]. In particular, there are two reasons behind a mechanically strong or weak nanocomposite material, the 65 matrix interface with the nanofibres and the stress transfer. Accordingly, efforts are done to make this interaction strong [27]. Since the nanocomposite is exposed to mechanical loading in general, the stress concentrations will take place at 66 the interface matrix/nanofiber which will eventually lead to damage nucleation, initiation, growth and final nontolerated 67 failure [27]. There are two probable sources of damage nucleation in nanocomposites, poor wetting of the nanofibres by 68 the polymer and the aggregation of the nanofibres [17]. Both cases produce polymer rich nanocomposite portions that are 69 70 likely to experience low stress to failure. It has been observed by researchers [28] that one of the most reasons that 71 nanocomposites can have a low strain to failure is the high interfacial stress which may lead to nanofibre/matrix 72 debonding. Moreover, the stress transfer from the matrix to the reinforcement is the main factor that will dictate the final 73 nanocomposite material strength. It is reported that load transfer through a shear stress mechanism was observed at the 74 molecular levels [29]. So far, it has been difficult to quantify the improved interfacial bonding between the matrix and the 75 nanofibers accurately, either by direct measurement at the nanoscale [28]. Up to now, it has been guite complicated to 76 evaluate the improved interfacial bonding between the matrix and the nanofibers accurately at the nanoscale level by direct measurement techniques, but it is quite easy to estimate the mechanical properties of the final macroscale 77 78 nanocomposite materials with different types of standard tests for engineering materials [28]. A uniform dispersion and 79 good wetting of the nanofibers within the matrix must be guaranteed in order to get the maximum utilization of the 80 properties of nanofibers [28]. Moreover, local interfacial properties affect the macrolevel material behavior, like reduction in flexural strength in nanotube/epoxy composite beams due to weakly bonded interfaces [29], as well the reduction in 81 82 composite stiffness which was attributed to local nanofibers waviness [30,31]. It was reported that local interfacial stress level in nanocomposites would be much higher than that in traditional composites because of high property mismatch 83 84 between the nanoscale reinforcement and the matrix. Since high interfacial stress may lead to interfacial debonding and 85 then final failure of nanocomposites, this may contribute to the low failure strains in nanocomposites seen in many experiments [17]. Moreover, finite element analysis in particular was used to study the influence of the nanoholes [32], 86 flexural loading [33] as well as the interlaminar crack [34] on the failure of the nanocomposite. In general, the benefit of 87 small diameters of nanotubes is an increased interfacial contact area with the matrix, while its shortcoming is a high 88 89 possibility of initial interfacial defects, which may lead to low failure strain of nanocomposites [28]. Consequently, a 90 theoretical analysis of interfacial stress transfer mismatch between the nanoscale reinforcement and the matrix will be highly required before designing and producing nanocomposite materials [27.28]. 91

92 The present analysis investigate through using finite element method the impact of the inclusions embedded in 93 nanocomposite and exist in two main directions, through the transverse and the longitudinal direction of the nanofiber of 94 the nanocomposite. Linear elastic analysis is used in the analysis, whereas the system of the nanocomposite analyzed is considered through representative volume element (RVE). Two dimensional RVE is adopted through the study to simplify 95 the analysis, whereas the mechanical properties used for the nanofibe and the matrix of the nanocomposite are the same 96 well know traditional one, except for the nanoinclusion where proposed to be 1/100 the stiffness of the matrix. 97

#### 2. MODELING OF NANOCOMPOSITE 99

100

98

Mainly, finite element analysis (FEA) is adopted as the primary tool for the present analysis instead of using molecular 101 dynamics simulations, since the latter could only deal with physical phenomena at the level of a few nanometers [30], 102 whereas the size of a representative volume of a nanocomposite material ranges from 10 nm to several hundreds of 103 104 nanometers which is within the range of continuum mechanics.

105 It was reported that mostly the smallest dimension of the nanofiber under investigation of the researchers lies in the range 106 20-50 nm [28], therefore continuum mechanics assumptions, like the one used in the finite element analysis are still valid at such length scales. Analogous finite element analyses have been reported by Fisher et al. [30] with a focus on stiffness 107 analysis incorporating micromechanics theory. In fact, these finite element analyses simplified the complex interaction 108 among the nanoscale reinforcement, matrix and the doable interphase [28]. 109

110 Although the applicability of continuum mechanics (including micro mechanics) to nanocomposites has been subjected to debate [32,35], many works directly applying continuum mechanics to nanostructures and nanomaterials have reported 111 112 meaningful results and elucidated many issues [35-44].

113 In this study, finite element analysis was used to investigate the influence of inclusions on the interfacial stresses in the 114 RVE and the structural performance by utilizing (ANSYS11/Mechanical) finite element package. ANSYS/Mechanical 115 software is utilized to predict the interfacial stresses of RVE along the nanofiber sides. The dimensions used of the RVE 116 are considered in this analysis similar to the Roy and Sengupta [13] to maintain consistency, which is represented by 117 nanofiber volume fraction of 4%.

118 Two dimensional case is considered using 4-node solid element (Plane 42). Fig.1 shows the dimension and the boundary conditions of the modeled RVE. It was attempted to maintain the same degree of refinement for all models to obtain 119 consistent results. The mechanical properties of the a are considered to be isotropic. Matrix properties for Young's 120 modulus and Poisson's ratio are 2.6 GPa and 0.3 respectively. For the nanofiber, the properties that are used 200 GPa for 121 Young's modulus and and 0.3 Poisson's ratio. The modulus of elasticity of the nanoinclusion considered as 1/100 of the 122 matrix while 0.3 is adopted for the Poisons' ratio. 123



Figure (1) The dimensions and boundary condition of the RVE used for FEM

144 145

Two pairs of identical nanoinclusions located symmetrically around the fiber in addition to a nanoiclusion at the corner of the nanofiber are shown in Fig 2. A tensile load of 10 MPa is applied at the longitudinal direction of the RVE, whereas no lateral load is applied. Interfacial stresses through the short and long side of the specimen are estimated.



Figure (2) NanoInclusion at the longitudinal (left), and transverse (right) edge of the nanofiber.

#### 3. RESULTS AND DISCUSSION

The FE analysis of the RVE which contains nanonclusion along the longitudinal and the transverse sides of the nanofiber, the impact of the location of the nanonclusion along the fiber side on the interfacial stresses is studied, i.e., the traverse and the longitudinal sides of the nanofiber. The results can be summarized as:

1. The first case studies ia whenever nanoinclusion located at the corner of the nanofiber. An obvious increases of 80% in the normal (σy) along the transverse side of the nanofiber in comparison with the normal stresses of the non-inclusion case (N). In the other hand, an observed increases of 183% in the transverse normal stresses (σx) along the longitudinal edge side of the nanofiber with respect to the intact case (N) as the nanoinclusion location approaches the corner of the nanofiber, as shown in Figures (3) and (4). This tremendous increase can cause pealing failure between the nanofibe/matrix interface and causes the loss of the stiffness.



2. It is evidence that the vertical position 3 of the nanoinclusion near the tip of the longitudinal edge of the nanofiber results in the increase of the shear stress (σxy) up to 100% and 120% of the shear stresses of (σxy) for transverse and longitudinal sides of the nanofiber respectively, as shown in Figures(5) and (6). This rise in the shear stresses can lead to the debonding between nanofiber/matrix interface, which eventually lead to the degradation and hence failure of the nanocmposite.



#### 4. CONCLUSION

It is shown in this FE study that the location of the nanoinclusions around the nanofiber composite affects the rise up of the interfacial stresses many time compared with the intact case, i.e., non-nanonclusion-case for both transverse and longitudinal location of the nanonclusions. The increase in the normal stresses for the both longitudinal and transverse sides of the nanofiber can causes in the pealing of the nanofunbe/matrix interface, whereas the rise in the shears stresses can result in the failure mode due slipping.

### REFERENCES

[1] H.Ishikawa, S. Fudentani and M. Hrohashi. Mechanical properties of thin films measured by nanoindenters. App.Surf.Sci. 2001;178:56-42.

[2] B. Kracke and B. Damaschosile. Measurement of nanohardness and nanoelasticity of thin gold films with scanning force microscope. Appl. Phys. Lett. 2000;77:361-363.

[3] M.M.J. Tracy, T.W. Ebbesen and J.M. Gibson. Exceptionally high Young's modulus observed for individual carbon nanotubes. Nature. 1996;381:678.

[4] P.K. Valavala and G.M. Odegrad. Modeling techniques for determination of mechanical properties of polymer nanocomposites. Rev.Adv.Mater.Sci.2005;9:34-44.

[5] W. Huang, S. Taylor, K. Fu,Y. Lin, D. Zhang, T. Hanks, A. M. Rao and Y. P. Sun. Attaching Proteins to Carbon Nanotubes via Diimide-Activated Amidation. NanoLetters. 2002;2:311-314. **DOI:** 10.1021/nl010095i

[6] Velasco-Santos, A. L. Martinez- Hernandez, M. Lozada- Cassou and A. Alvarex- Castillo. Chemical functionalization of carbon nanotubes through an organosilane. Nanotechnology. 2002;13(4):495.

- [7] S. Banerjee and S. S. Wong, Structural Characterization, Optical Properties, and Improved Solubility of Carbon
  Nanotubes Functionalized with Wilkinson's Catalyst. Journal of the American Chemical Society. 2002;124(30):8940-8948.
  [8] S. B. Sinnott. Structural Characterization, Optical Properties, and Improved Solubility of Carbon Nanotubes
- 250 [0] S. B. Simoli, Structural Characterization, Optical Properties, and Improved Solubility of Carbon Nanotubes 251 Functionalized with Wilkinson's Catalyst. Journal of Nanoscience and Nanotechnology. 2002;2:113. 252 **DOI:** 10.1021/ja0264870
- [9] S. J. V. Frankland, A. Caglar, D. W. Brenner And M. Greibel. Molecular Simulation of the Influence of Chemical Cross Links on the Shear Strength of Carbon Nanotube-Polymer Interfaces. J. Phys. Chem B .2002;106:3046-3048.
- [10] Y. Hu, I. Jang and S. B. Sinnott. Modification of Carbon Nanotube Polymer-Matrix Composites through Polyatomic lon Beam Deposition: Predictions from Molecular Dynamics Simulations. Composite Science and Technology.
  2003;63:1663-1669.
- [11] Y. Hu And S. B. Sinnott. Molecular dynamics simulations of polyatomic-ion beam deposition induced chemical
  modification of carbon nanotube/polymer composites. Journal of Materials Chemistry. 2004;14:719-729.
- [12] G. M. Odegard, S. J. V. Frankland and T.S. Gates. In: AIAA/ ASME/ ASCE/ AHS Structures, Structural Dynamics and
  Materials Conference, Norfolk, Virginia, (2003).
- [13] L. Roy Xu and S. Sengupta. Interfacial Stress Transfer And Property Mismatch In Discontinuous Nanofiber and
  Nanotube Composite Materials. Journal of Nanoscience And Nanotechnology. 2005;10:1-6.

- [14] The impact of materials: From research to manufacturing. National academies press. Washington. 2003.
  Available: <a href="http://www.nationalacademies.org.nmab">http://www.nationalacademies.org.nmab</a>.
- 266
- [15] Sudhir Tiwari, J. Bijwe and S. Panier, Strengthening of a Fibre-Matrix Interface: A Novel Method Using Nanoparticles,
  Accepted 6 February 2013. International Journal of Nanomaterials and Nanotechnology.
- [16] W. H. Zhong, J. Li, L. R. Xu, J. A. Michel, L. M. Sulli van, and C. M. Lukehart. Graphitic Carbon Nanofiber
  (GCNF)/Polymer Materials. I. GCNF/Epoxy Monoliths Using Hexanediamine Linker Molecules. J. Nanosci.
  Nanotechnol.2004;4:794-802.
- [17] L. R. Xu, V. Bhamidipati, W. H. Zhong, J. Li, C. M. Luk ehart, E. Lara- Curzio, K. C. Liu, and M. J. Lance. Mechanical
  Property Characterization of A Polymeric Nanocomposite Reinforced by Graphitic Nanofibers with Reactive Linkers. J.
  Comp. Mater. 2004;38:1563-1582.
- [18] Y. J. Liu And X. L. Chen, Evaluations of the effective material properties of carbonnanotube-based composites using a nanoscale representative volume element Mechanics of Materials 2003;35:69-81.
- [19] X. L. Chen And Y. J. Liu. Square representative volume elements for evaluating the effective material properties of carbon nanotube-based composites. Computational Materials Science.2004;29(1):1-11.
- [20] Y. Liu, N. Nishimura And Y. Otani. Large-scale modeling of carbon-nanotube composites by a fast multipole boundary element method. Computational Material Science. 2005;34(2):173-187
- [21] K. Van Workum And J. J. De Pablo. Computer Simulation of the Mechanical Properties of Amorphous Polymer nanostructure. Nano Letters.2003;3:1405-1410.
- [22] S. A. Ospina, J. Restrepo And B. L. Lopez. Materials Research Innovations.2003;7:27.
- [23] N. Sheng, M. C. Boyce, D. M.Parks Et al. Multiscale Micromechanical Modeling of Polymer/Clay Nanocomposites
  and the Effective Clay Particle. Polymer.2004;45(2):487-506.
- [24] T. M. Gates And J. A. Hinkley. Computational Materials: Modeling and Simulation of Nanostructured Materials and Systems. NASA/TM-2003-212163.
- [25] G. M. Odegard, T. S. Gates, K. E. Wise, C. Park And E. J. Siochi. Constitutive Modeling Composites Science and Technology. 2003;63(11):1671-1687.
- [26] L.S. Schadler, S.C. Giannaris, P.M. Ajayan. Load transfer in carbon nanotube epoxy composites. Appl. Phys. Lett. 1998;73:3842-3844.
- [27] M. Bourchak, B. Kada, M. Alharbi, K. Aljuhany. Nanocomposites damage characterization using finite element analysis. Int. J. of Nanoparticles. 2009;2(1):467-475.
- [28] L.R. Xu and S. Sengupta Interfacial Stress Transfer and Property Mismatch in Discontinuous Nanofiber/nanotube
  Composite Materials. J. Nanoscien. Nanotech. 2005;5(4);620-626.
- [29] K.T. Lau, S.Q. Shi, L.M. Zhou, H.M. Cheng. Mirco-hardness and Flexural Properties of Randomly-oriented Carbon
  Nanotube Composites. J. Comp. Mater. 2003;37:365-367.
- [30] F.T. Fisher, R.D. Bradshaw, L.C. Brinson. Fiber waviness in nanotube-reinforced polymer composites-1: modulus
  predictions using effective nanotube properties. Comp. Sci. Technol. 2003;63:1689-1703.
- [31] D. Srivastava and C. Wei, K. Cho. Nanomechanics of carbon nanotubes and composites. ASME Appl. Mech. Rev.
  2003;56:215-230.
- [32] W.K. Ahmed, S.A. Shakir. The Influence of Nanoholes on the Interfacial Stresses in Discontinuous Nanofiber
  Composite.Proceedings of the International Conference on Bio-Nanotechnology: Future Prospects in the Emirates, Al
  Ain, UAE, pp.241-245, November 18-21 (2006). ISBN 9948-02-135-5.
- [33] Waleed K. Ahmed, Wail N. Al Rifaie, Yarub Al-Douri. Proceedings of the 2<sup>nd</sup> Saudi International Nanotechnology
  Conference 2012 (2SINC), KACST, Riyadh, Saudi Arabia, pp.85, November 11-13, (2012).
- [34] Waleed Ahmed, Yarub Al-Douri, and Kubilay Aslantas. Finite Element Analysis of Cracked Nano-Fiber Reinforced
  Composite, Proceedings of the 6th European Congress on Computational Methods in Applied Sciences and
  Engineering (ECCOMAS 2012), Vienna University of Technology, Vienna, Austria, ISBN: 978-3-9502481-9-7, pp.383,
  September 10-14, 2012.
- [35] FT. Fisher and LC. Brinson, *Handbook of theoretical and computational nanoscience*, American Scientific Publishers
  (2006).
- [36] MJ. Leamy. Bulk dynamic response modeling of carbon nanotubes using an intrinsic finite element formulation
  incorporating interatomic potentials. Int. J. Solids Struct.2007;44:874-894.
- [37] GM. Odegard and TS.Gates. Modeling and testing of the viscoelastic properties of a graphite nanoplatelet/epoxy
  composite. J. Intell. Mater. Syst. Struct. 2006;17:239-46.
- [38] A. Sears and RC. Batra. Buckling of multiwalled carbon nanotubes under axial compression. Phys. Rev. B 2006;
  73:085410-1–085410-11.
- [39] M. Arroyo and T. Belytschko. Continuum mechanics modeling and simulation of carbon nanotubes. Meccanica.
  2005;40:455-469.
- [40] GM. Odegard, TC. Clancy, TS. Gates. Modeling of the mechanical properties of nanoparticle/polymer composites.

- 322 Polymer 2005;46:553-562.
- [41] M. Arroyo, T. Belytschko. Finite Element Methods for the Nonlinear Mechanics of Crystalline Sheets and Nanotubes.
  Int. J. Numer. Methods Eng. 2004;59(3):419-456.
- [42] LJ. Zhu and KA. Narh. Numerical simulation of the tensile modulus of nanoclay-filled polymer composites. J. Polym.
  Sci. 2004;42:2391-2406.
- [43] YP. Wu, QX. Jia, DS. Yu, LQ. Zhang. Modeling Young's modulus of rubber-clay nanocomposites using composite theories Polym. Testing. 2004;23:903-909.
- [44] TD. Fornes , DR. Paul, Polymer. Modeling properties of nylon 6/clay nanocomposites using composite theories.
  2003;44(17):4993–5013